

Work Order ID 63008-1

October 18, 2010 7:01:54 AM



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Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Item Name: Automatic Lid Opener Installation

Stop



Start Date: 10/18/10 Start Qty: 2.00

Cust Item ID:

Required Date: 10/18/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

N/A

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Per 10/18

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

10/10/18

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Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 10/18/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/18/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Stop



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-607-143

Location: 6-A

PPP rev: _____

~~w/o 62891~~ (1x)
w/o 62891

10/18/10 (1)

140

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

10/10/18

w w/o 62891

Picklist Print

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Work Order ID: 63008



Parent Item: D350-607-143



Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/18/10

Required Date: 10/18/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP RevC: as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>J</i> D3953-7 Spring Spacer		Manufactured	No			110	Each	8.0000	1	2		<i>L</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST103		8							
				59438		8				<i>59438</i>			
<i>J</i> D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	8.0000	1	2		<i>L</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST102		8							
				59437		8				<i>59437</i>			
<i>J</i> D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	17.0000	1	2		<i>L</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST101		17							
				53758		17				<i>53758</i>			
<i>J</i> D3953-9 Gas Spring Washer		Manufactured	No			110	Each	14.0000	2	4		<i>Cup 4/18/10</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST103		14							
				60008		14				<i>60008</i>			

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Work Order ID: 63008

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/18/10

Required Date: 10/18/10

Start Qty: 2.00

Required Qty: 2.00

J
D3953-11

Gas Spring Spacer

Manufactured No

110 Each

10.0000

1 2



Location

Loc Qty

Loc Code

ST101

10

52767

10

52767

Manufactured No

110 Each

16.0000

1 2



Location

Loc Qty

Loc Code

ST101

16

53437

16

53437

Manufactured No

110 Each

16.0000

1 2



J
D3953-17

Gas Spring Spacer

Location

Loc Qty

Loc Code

ST101

16

57143

1

59197

15

59197

Manufactured No

110 Each

40.0000

1 2



J
D3969-1

Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

40

52800

3

52889

25

53759

12

52800

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Work Order ID: 63008

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/18/10

Required Date: 10/18/10

Start Qty: 2.00

Required Qty: 2.00

AN3C11A



BOLT

Purchased

No

110

Each

40.0000

2

4



Location

Loc Qty

Loc Code

ST351

40

112969

40

110

Each

58.0000

2

4



1112969

AN3C15A



Bolt

Purchased

No

Location

Loc Qty

Loc Code

ST352

58

112255

8

112969

50

110

Each

26.0000

2

4



112255

AN310-4



NUT

Purchased

No

Location

Loc Qty

Loc Code

ST324

26

115107

26

110

Each

2,540.000

4

8



115107

MS21043-3



Nut

Purchased

No

Location

Loc Qty

Loc Code

FS

76

103691

76

ST301

2464

111383

23

112314

2441

1112314

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Work Order ID: 63008

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/18/10

Required Date: 10/18/10

Start Qty: 2.00

Required Qty: 2.00

MS24665-2-12

Purchased

No

110

Each

93.0000

2

4



COTTER PIN

Location

Loc Qty

Loc Code

ST309

93

111499

93

110

Each

4,433.000

4

8

NAS1149C0332R

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST297

4433

113524

10

113737

150

115000

125

115698

78

115816

470

115832

3600

NAS1149C0432R

Purchased

No

110

Each

666.0000

2

4



Washer

Location

Loc Qty

Loc Code

ST297

666

114292

76

114742

590

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Shop Packet Print

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